

**TB 123**

## TECHNICAL BULLETIN

### **SAFETY ISSUE**

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**For the Attention of :** Service Engineers, Installers, Trade Customers, Testers,  
Training Dept, H & S Manager

**Date :** 26/01/2012

**Product :** Maxilift Traction

**Subject :** Removal of manufacturing bolts from Permagsa motor brake

**Pages :**

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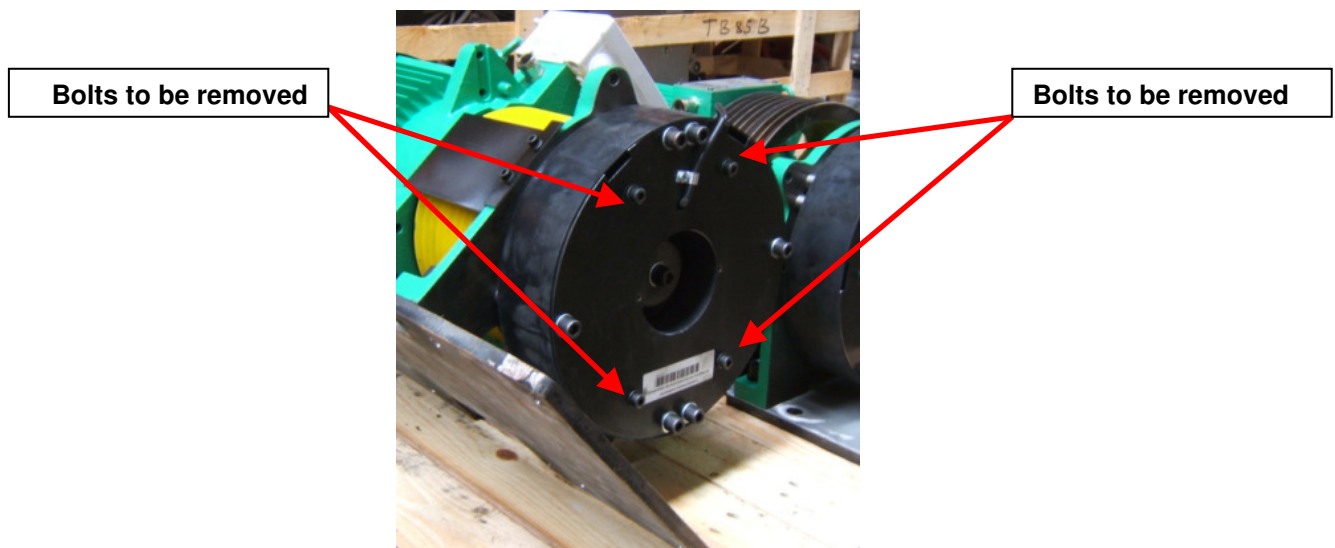
**Originator :** Stannah Lifts Ltd, Anton Mill, Andover, Hants SP10 2NX 01264 339090

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#### Detail

It has been reported that a Traction lift continued to move slowly in the up direction whilst the stop switch was activated.

Upon further investigation, it has been identified that the Permagsa manufacturing bolts had not been removed from the machine brake (see photo below).



These bolts are required during the assembly of the machine but should have been removed by the supplier prior to shipment. If left in place, it is possible for these bolts to prevent full brake engagement.

#### Action

All Traction lifts listed on page 2 are to be inspected to confirm removal of the brake assembly bolts.

Note: This bulletin only applies to the brake type depicted above.

Contracts to be inspected:

By Stannah Services		By Stannah Installations	By Trade Customers	
300044	Brackley	310032	280147	Ideal Lifts
300045	Brackley	310124	310206	Ideal Lifts
300046	Brackley	300274		
300047	Brackley	300329		
300259	Brackley	310114		
310036	Brackley	290026		
300048	Brackley	310051		
310057	Christchurch	300249		
310172	Christchurch	300253		
290163	Dartford	300250		
290124	Dartford	300257		
300171	Dartford	300254		
300191	Dartford	300251		
300130	Dartford	310071		
300131	Dartford	300255		
300159	Dartford	310075		
300192	Dartford	300256		
300157	Dartford	300252		
300153	Dartford	310072		
300194	Dartford	310074		
310006	Dartford	310115		
310007	Dartford	310116		
300243	Dartford	310076		
300283	Dartford	310216		
300240	Dartford	310079		
300242	Dartford	310197		
310064	Dartford	310147		
310031	Dartford	310118		
300241	Dartford	300083		
300196	Dartford	310081		
310143	Dartford			
310101	Dartford			
310100	Dartford			
300311	Gateshead			
300084	Gateshead			
310126	Glasgow			
300175	Mansfield			
310061	Mansfield			